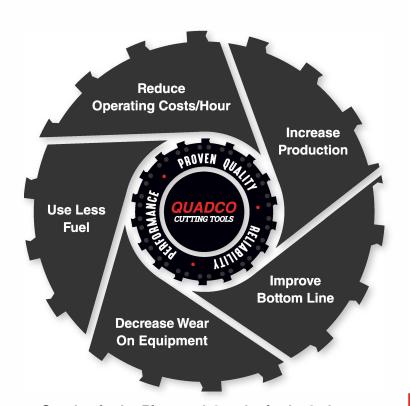
**QRX SERIES STEEL SAW TEETH** 



**Quadco is the Pioneer & Leader in the Industry** for over 30 years. Many copy but none can match the Quality & Performance of **Quadco Cutting Tools.** 

> Scan one of the contacts below to get in touch with a member of our Cutting Tools team!







Keith Hicks



















# New Tooth Technology to Reduce Your Operating Cost | Greater Impact Durability in Low Abrasion Conditions

**QRX103R2 QRX233R2 QRX333R2 QRX150R2** QRX24R2 QRX96R2 **QRX31R2 SAWTI** SERIES with QH10103T with Q10233T with Q11333T with QH10150T with QK10024T with QH10096T with QK100031T DESCRIPTION SHANK LENGTH SHANK DIAMETER BOLT SIZE NO-SHANK **QRX103R2** QRX Tooth No-Shank 3/4" NF 2" N/A N/A **QRX233R2** 1" NF QRX333R2 2 7/16" Beaver Tooth No-Shank N/A N/A 1" NF **QRX150R2** QRX ToothLong Shank 2" 1 1/2" 1/2" NF QRX ToothLong Shank 2 3/8" 5/8" NF QRX24R2 1.234" TWO-PIECE Shank Option(s) QH10067T 3/4" Short | QH10068T 1 1/2" Long QRX31R2 2 3/8" 1.234" 5/8" NF

QUADCO MAKES A FULL LINE OF SAW DISC ASSEMBLIES INCLUDING HEAVY DUTY, REVERSIBLE, STANDARD, AND WIDE & NARROW KERF TO FIT ANY SAW HEAD. CALL WITH YOUR SAW DISC SPECIFICATIONS TO MATCH ONE-PIECE OR SEGMENTED DISC COMPONENTS!

# **ONE-PIECE DISCS**

Shank Option(s)

# **DEEP GULLET DISC**

- Deep Gullet design (patented) provides larger chip pockets reducing plugging and increasing cutting efficiency
- Deep pocket design allows chips to flow away from the tooth with less resistance, reducing component wear, and lowering operating costs
- Optimum tooth mounting angle reduces tooth loading, increasing disc strength
- Flange Plate built into
- Two-Year/4,000-Hour Warranty Pro-Rated

# STANDARD ONE-PIECE DISC

- Optimum tooth mounting angle reduces load per tooth while promoting maximum disc and tooth life
- Two-Year/4,000-Hour Warranty Pro-Rated



## **SEGMENTED DISCS**

# TWO-LEG FULL COVER | REVERSIBLE HOLDER

**QRX Tooth Crown** 

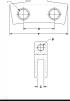
QK10023T 2" Long

Symmetrical holder design allows for numerous capabilities, including the ability to easily repair impact or wear damage by rotating the holder 180°



Use Sleeves For Corresponding Holder Dim A

Q10014 & Q10015 QH10197 & QH10198 1 1/4" QH10015 & QH10016



Tooth Holder Guide

HOLDER	DIM A	DIM B	DIM C	DIM D	DIM E	DIM F
Q10165	1"	3 1/2"	7/8"	3/4"	3/4"	7.47"
QH10248	1 1/4"	3 1/2"	7/8"	3/4"	3/4"	7.087"
QH10234	1 1/4"	3 1/2"	7/8"	3/4"	3/4"	7.517"
Q10176	1 1/2"	4.827"	1"	1"	1"	10.22"
Q10330	1 1/2"	4.827"	1"	1"	1"	9.728"
Q10899	1 1/2"	4.827"	1"	. 1"	1"	9.142"

# **DISC COMPONENT OPTIONS**

#### **DISC HOLDER ASSEMBLY FLANGE PLATES**



Shown with 2-Piece Tooth

# Unique "disc clamping" design

### REVERSIBLE TOOTH HOLDER



- Fully symmetrical so the tooth can be mounted on either side, allowing the holder to be reversed
- Available to fit shank and no-shank tooth types
- Doubles the life of the holder
- Lowers operating costs



**CUTTING TOOL GUIDE** 



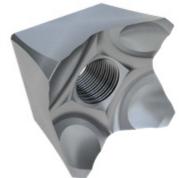
# **INDUSTRY LEADING CUTTING PERFORMANCE & LIFE**

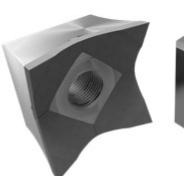
- New Durable Carbide Grade to match cutting application
- More Carbide & Steel where it counts
- Longer wear life hours
- Lower operating costs
- Larger Kerf = More Clearance to Butt Plate and Saw Disc
- Quadco Patented "Flare" Design reduces tooth drag
- Improved Quadco Patented Carbide Tip overlap eliminates blowby wear

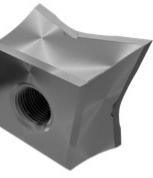
# **NEW QPS SERIES SAW TEETH**

# QP33

# **QPX4NS**









EGACY SERIES	Q10233T
LEGA	QK10024T
	The second second
	QVK4X4B-G1
	Va .
	QK10031T
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PART NO.	DESCRIPTION	KERF (NOMINAL SIZE)	SHANK LENGTH	SHANK DIAMETER	BOLT SIZE	
NO-SHANK	4.					
QP03H	Performance Tooth No-Shank	2 1/16"	N/A	N/A	3/4" NF	
QP23	Performance Tooth No-Shank	2 3/8"	N/A	N/A	1" NF	
QP33	Performance Tooth No-Shank	2 1/2"	N/A	N/A	1" NF	
QPX4HNB	Performance Tooth Carbide Beaver	2"	N/A	N/A	3/4" NF	
QPX4HNS	Performance Tooth Carbide Sharp	2"	N/A	N/A	3/4" NF	
QPX4NBD	Performance Tooth Carbide Beaver Durable	2 3/8"	N/A	N/A	1" NF	
QPX4NB	Performance Carbide Beaver	2 3/8"	N/A	N/A	1" NF	
QPX4NS	Performance Carbide Sharp	2 3/8"	N/A	N/A	1" NF	
QPX4KNB	Performance Tooth Carbide Beaver	2 1/2"	N/A	N/A	1" NF	
QPX4KNS	Performance Tooth Carbide Sharp	2"	N/A	N/A	1" NF	
QPX4KNBD	Performance Tooth Carbide Beaver Durable	2 1/2"	N/A	N/A	1" NF	
ONE-PIECE						
QP97	Performance Tooth Short Shank	1 3/4"	0.100"	1"	1/2" NF	
QP50H	Performance Tooth Long Shank	2 1/16"	1 1/2"	1"	1/2" NF	
QPX4HB	Performance Tooth Carbide Beaver	2"	1 1/2"	1"	1/2" NF	
QPX4HBD	Performance Tooth Carbide Durable	2"	1 1/2"	1"	1/2" NF	
QPX4HS	Performance Tooth Carbide Sharp	2"	1 1/2"	1"	1/2" NF	
QP24K	Performance Tooth Long Shank	2 1/2"	2"	1.234"	5/8" NF	
QPX4KB	Performance Tooth Carbide Long Shank	2 1/2"	2"	1.234"	5/8" NF	
QPX4KBD	Performance Tooth Carbide Beaver Durable	2 1/2"	2"	1.234"	5/8" NF	
QPX4KS	Beaver Tooth Carbide Long Shank Sharp	2 1/2"	2"	1.234"	5/8" NF	
TWO-PIECE						
QP96HC	Performance Tooth Crown	2 1/16"	N/A	N/A	1/2" NF	
Shank Option(s)	QH10067T 3/4" Short   QH10068T 1 1/2" Long					
QP31KC	Performance Tooth Crown	2 1/2"	N/A	N/A	5/8" NF	
Shank Option(s)	QK10023T 2" Long					
QPX4KCB	Performance Tooth Carbide Beaver Crown	2 1/2"	N/A	N/A	5/8" NF	
Shank Option(s)	QK10023T 2" Long					

	000	K <sup>1</sup> 1	2		
PART NO.	DESCRIPTION	KERF	SHANK LENGTH	SHANK DIAMETER	BOLT SIZE
NO-SHANK CONCAVE		KEI	OTHER PERSONS	OTTAKK DIAMETER	DOL! OILL
QH10110T	Concave Tooth No-Shank	2"	N/A	N/A	3/4" NF
Q10205T	Concave Tooth No-Shank	2 1/4"	N/A	N/A	1" NF
NO-SHANK BEAVER	D. T. II N. Ol. I	0.1	11/4	NI/A	0/4# N/E
QH10103T Q10233T	Beaver Tooth No-Shank Beaver Tooth No-Shank	2" 2 5/16"	N/A N/A	N/A N/A	3/4" NF 1" NF
Q11333T	Beaver Tooth No-Shank	2 7/16"	N/A N/A	N/A	1" NF
NO-SHANK CARBIDE	Board Tooli No Shaill	27710	1471	N//	1 141
QVH4X4NSB-G1	Beaver Tip Tooth No-Shank	1 7/8"	N/A	N/A	3/4" NF
QV4X4NS-G1	Sharp Tip Tooth No-Shank	2 1/4"	N/A	N/A	1" NF
QV4X4NSB-G1	Beaver Tip Tooth No-Shank	2 1/4"	N/A	N/A	1" NF
QV4X4NR-11C	Durable Tip Tooth No-Shank	2 1/4"	N/A	N/A	1" NF
QV4X4NSBK-G1	Beaver Tip Tooth No-Shank Wide Kerf	2 3/8"	N/A	N/A	1" NF
ONE-PIECE CONCAVE QK10012T	Concave Tooth Short Shank	1 1/8"	0.38"	0.62"	N/A
QMX10015T	Concave Tooth Short Shank	1 1/8"	0.38"	0.62"	3/8" NC
Q10121T	Concave Tooth Short Shank	1 1/8"	1"	1"	3/8" NC
QH10062T	Concave Tooth Short Shank	2"	1 1/2"	1"	1/2" NF
QH100091T	Concave Tooth Short Shank	1 7/8"	1 3/4"	1"	1/2" NF
Q10001T	Concave Tooth Short Shank	2 1/4"	0.938"	1 1/4"	1/2" NF
Q10097T	Concave Tooth Short Shank	2 7/32"	2"	1 1/4"	1/2" NF
Q10098T	Concave Tooth Short Shart	2 1/4"	2"	1 1/4"	5/8" NF
M1K404T ONE-PIECE BEAVER	Concave Tooth Short Shank	2 5/16"	2"	1.234"	5/8" NF
QK10061T	Beaver Tooth Short Shank	1 1/8"	0.38"	0.621"	3/8" SHCS
QMX10020T	Beaver Tooth Short Shank	1 1/8"	0.375"	0.621"	3/8" NC
QH10150T	Beaver Tooth Short Shank	2"	1 1/2"	1"	1/2" NF
QH10078T	Beaver Tooth Short Shank	2"	3/4"	1"	1/2" NF
QH10098T	Beaver Tooth Short Shank	2 1/8"	1 1/2"	N/A	1/2" NF
Q10214T	Beaver Tooth Short Shank	1 5/8"	0.1"	1"	5/8" NF
Q10797T	Beaver Tooth Short Shank	2 1/4"	0.1"	1"	1/2" NF
Q10797EXT Q10635T	Beaver Tooth Short Shank  Beaver Tooth Short Shank	1 7/8" 1 3/4"	0.1"	1"	1/2" NF 3/8" NC
Q10206T	Beaver Tooth Short Shank	1 5/8"	0.1"	1"	3/8" NC
Q10150T	Beaver Tooth Short Shank	2 1/4"	0.938"	1 1/4"	1/2" NF
Q10122T	Beaver Tooth Long Shank	2 1/4"	2"	1 1/4"	1/2" NF
QK10024T	Beaver Tooth Long Shank	2 3/8"	2"	1.234"	5/8" NF
ONE-PIECE CARBIDE	-			· · · · · · · · · · · · · · · · · · ·	
QVH4X4-1B-G1	Beaver Tip Tooth	1 7/8"	1 1/2"	1"	1/2" NF
QV4X4B-G1	Beaver Tip Tooth	2 1/4"	0.938"	1 1/4"	1/2" NF
QVK4X4B-G1 QVK4X4B-11C	Beaver Tip Tooth; Wide Kerf Beaver Tip Tooth Durable Carbide; Wide Kerf	2 1/4" 2 1/4"	0.938"	1.249"	5/8" NF 5/8" NF
QVH4X4-1B-11C	Beaver Tip Tooth Durable Carbide, Wide Ren	1 7/8"	1 1/2"	1"	1/2" NF
411111111111	Note: Crown Teeth require 1 1/2" longer bolt	1 770	1 1/2		1/2 141
QH10120T	Concave Tooth Crown	2"	N/A	N/A	1/2" NF
Shank Option(s)	QH10067T 3/4" Short   QH10068T 1 1/2" Long				
Q10105T	Concave Tooth Crown	2 1/4"	N/A	N/A	1/2" NF
Shank Option(s)	Q10106T 0.938" Short: Q10117T 2" Long				= 44 11 4 4
QK10022T	Concave Tooth Crown	2 3/8"	N/A	N/A	5/8" NF
Shank Option(s) M1M203T	QK10023T 2" Long Concave Tooth Crown	2"	N/A	N/A	5/8" NC
Holder Option(s)	M1HBF200 2 1/2" Long		IV/A	IN/A	3/6 NC
M1M205T	Concave Tooth Crown	2 5/16"	N/A	N/A	3/4" NC
Holder Option(s)	M1HBF2516 3 1/4" Long				
TWO-PIECE BEAVER	Note: Crown Teeth require 1 1/2" longer bolt	## ## ## ## ## ## ## ## ## ## ## ## ##	M.		
QH10096T	Beaver Tooth Crown	2"	N/A	N/A	1/2" NF
Shank Option(s)	QH10067T 3/4" Short   QH10068T 1 1/2" Long				
Q10094T	Beaver Tooth Crown Cross-Back	2 1/4"	.505"	N/A	1/2" NF
Shank Option(s) Q10136T	Q10093T 0.938" Short Beaver Tooth Crown	2 1/4"	N/A	N/A	1/2" NF
Shank Option(s)	Q10096T 0.938" Short   Q10117T 2" Long	2 1/4	IN/A	IV/A	1/2 INF
QK10031T	Beaver Tooth Crown	2 3/8"	N/A	N/A	5/8" NC
Shank Option(s)	QK10023T 2" Long			1	
M1M233T	Beaver Tooth Crown	2"	N/A	N/A	5/8" NF
Holder Option(s)	M1HBF200 2 1/2" Long				
	Note: Crown Teeth require 1 1/2" longer boil	Ši .	7		
QVK4X4CB-G1	Beaver Tip Tooth Crown; Wide Kerf	2 3/8"	N/A	N/A	5/8" NF
Shank Option(s)	QK10023T 2" Long	L <sub>2</sub>	J.	Į. l	